



1/2-13UNC-3B-6 HOLES TO BE IN TRUE POSITION WITHIN .010 DIA

MAT'L: 4140 OR 4340 ALLOY STEEL
HEAT TREAT: Rc 28-32

NOTES
1. SURFACE "A" AND 14.007 DIA TO BE TURNED AND INSPECTED IN SAME SET-UP. RUNOUT OF SURFACE "A" NOT TO EXCEED .002 MAX T.I.R.

NEXT ASSY. D-320 & D-321

REF. GENERAL MILLS DWG. 533026



McCARTNEY MFG. CO.
BAXTER SPRINGS KANSAS

UNLESS OTHERWISE SPECIFIED
TOLERANCE: FRACTIONS ±1/64, DECIMALS ±.005
BREAK SHARP CORNERS AND EDGES .010 R ALL OVER.
SURFACE FINISH 125 ALL OVER.

REV. A	ADDED 45° BEVELS	12-2-63	REF. No.
REV. B			REF. No.
REV. C			REF. No.

SCALE	HALF SIZE	DATE	10-7-63
MATL	NOTED	HEAT TREAT	NOTED
CATALOG No.		PART No.	
		APPRD.	LEP
		DWG. No.	C-553

RAM END TRACK SUPPORT